TITLE: 8020 Channel Assembly

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL ± 0.001

UNIT MEASUREMENT:
INCHES

MATERIAL:

FINISH:

DO NOT SCALE DRAWING

SCALE: 1:12
WEIGHT: A

DRAWN BY: George Chiu

SHEET 1 OF 2
<table>
<thead>
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<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
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<td>2” x 1” Aluminum Six-Slot</td>
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NOTE: DRAWING IS FOR REFERENCE ONLY

1:1 SCALE

1 inch double 8020

2" x 1" Aluminum Six-Slot

SCALE: 1:4
WEIGHT: 1.860 Lbs.

DRAWN BY: George Chiu

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ±0.001

UNIT MEASUREMENT:
INCHES

MATERIAL
6061 Aluminum

FINISH
N/A

DO NOT SCALE DRAWING

SHEET 1 OF 1
11.500
1.000
1.000

DO NOT SCALE DRAWING

8020 Bridge

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ± 0.001
UNIT MEASUREMENT:
INCHES
MATERIAL:
6061 Aluminum
FINISH:
N/A
DO NOT SCALE DRAWING

DRAWN BY: George Chiu

TITLE:
1" x 1" Aluminum Four-Slot

SCALE: 1:2
WEIGHT: 0.490 Lbs.
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NOTE: DRAWING IS FOR REFERENCE ONLY

8020 Pivot Arms

DRAWN BY: George Chiu

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ±0.001

UNIT MEASUREMENT:
INCHES

MATERIAL
6061 Aluminum

FINISH
N/A

DO NOT SCALE DRAWING

SCALE: 1:1
WEIGHT: 0.050 Lbs.

DESCRIPTION:
Platen to Pivot Connector

3X Ø .257 THRU

R.500

1.000

.500

1.000

1.000

1.000

.1875

3.000
NOTE: DRAWING IS FOR REFERENCE ONLY
UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ±0.001

UNIT MEASUREMENT:
INCHES

MATERIAL
6061 Aluminum
FINISH
N/A

DRAWN BY: George Chiu

TITLE:
Beak

DESCRIPTION:
Rotation Beak

SCALE: 2:1
WEIGHT: 0.010 Lbs.

A
Chase Base Registration Left

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: ANGULAR ± 0.1
THREE PLACE DECIMAL ± 0.001
UNIT MEASUREMENT: INCHES
MATERIAL: 6061 Aluminum
FINISH: N/A
DO NOT SCALE DRAWING

DRAWN BY: George Chiu

TITLE:
Left Side Chase Registration

SIZE
DESCRIPTION:
A

SCALE: 1:2
WEIGHT: 0.278 Lbs.

SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL ±0.001
UNIT MEASUREMENT:
INCHES
MATERIAL
6061 Aluminum
FINISH
N/A
DO NOT SCALE DRAWING

DRAWN BY: George Chiu

TITLE:
Chase Base Registration Right

DESCRIPTION:
Right Side Chase Registration

SCALE: 1:2
WEIGHT: 0.278 Lbs.

A

Sheet 1 of 1
Chase Base

Chase Plate

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR ± 0.1
THREE PLACE DECIMAL ± 0.001
UNIT MEASUREMENT:
INCHES
MATERIAL
6061 Aluminum
FINISH
N/A
DO NOT SCALE DRAWING

DRAWN BY: George Chiu

SHEET 1 OF 1

SCALE: 1:3
WEIGHT: 0.710 Lbs.
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ±0.001
UNIT MEASUREMENT: INCHES
MATERIAL: 6061 Aluminum
FINISH: N/A

DRAWN BY: George Chiu

TITLE: Chase L Bracket Right

DESCRIPTION:
Right Side Chase Plate Support

SCALE: 1:2 WEIGHT: 0.194 Lbs.

A
**UNLESS OTHERWISE SPECIFIED:**

**SCALE:** 2:1  
**WEIGHT:** 0.025 Lbs.  
**SHEET 1 OF 1**

**DIMENSIONS ARE IN INCHES**

**TOLERANCES:**
- ANGULAR: ± 0.1
- THREE PLACE DECIMAL: ±0.001

**UNIT MEASUREMENT:** INCHES

**MATERIAL:** 6061 Aluminum

**FINISH:** N/A

**DO NOT SCALE DRAWING**

**DRAWN BY:** George Chiu

**TITLE:** Ink Rotation Stop

**DESCRIPTION:** Ink Tray Rotation Stop
Shaft for Ink Tray Pivot Bar

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ±0.001
UNIT MEASUREMENT: INCHES
MATERIAL: 6061 Aluminum
FINISH: N/A

UNLESS OTHERWISE SPECIFIED: SCALE: 2:1 WEIGHT: 0.020 Lbs.

DRAWN BY: George Chiu

TITLE: Ink Tray Beak Shaft

DESCRIPTION: Shaft for Ink Tray Pivot Bar

SCALE: 2:1 WEIGHT: 0.020 Lbs.
Ink Tray Holder

DIMENSIONS ARE IN INCHES
TOLERANCES:
- ANGULAR: ± 0.1
- THREE PLACE DECIMAL: ±0.001

UNIT MEASUREMENT:
INCHES

MATERIAL
6061 Aluminum

FINISH
N/A

DO NOT SCALE DRAWING

SCALE: 2:1
WEIGHT: 0.080 Lbs.

DRAWN BY: George Chiu

UNLESS OTHERWISE SPECIFIED:
SCALE: 2:1
WEIGHT: 0.080 Lbs.

DESCRIPTION:
Ink Tray Holder

TITLE:
Ink Tray Holder
Ink Tray Plate

Base Plate for Ink Tray Rotation system

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR ± 0.1
THREE PLACE DECIMAL ± 0.001

UNIT MEASUREMENT:
INCHES

MATERIAL
6061 Aluminum
FINISH
N/A
DO NOT SCALE DRAWING

DRAWN BY: George Chiu

TITLE:

A

SIZE DESCRIPTION:

SCALE: 1:2 WEIGHT: 0.511 Lbs.

SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ± 0.001

UNIT MEASUREMENT:
INCHES

MATERIAL
6061 Aluminum

FINISH
N/A

DRAWN BY: George Chiu

TITLE:
Ink Tray

SIZE | DESCRIPTION:
A | Ink Tray

SCALE: 1:4 | WEIGHT: 0.810 Lbs.

DO NOT SCALE DRAWING
NOTE: DRAWING IS FOR REFERENCE ONLY

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
  ANGULAR: ± 0.1
  THREE PLACE DECIMAL: ±0.001
UNIT MEASUREMENT:
INCHES
MATERIAL
6061 Aluminum
FINISH
N/A
DO NOT SCALE DRAWING

DRAWN BY: George Chiu

TITLES:
Linear Bearing Left

SIZE
A
DESCRIPTION:
8020 Linear Bearing

SCALE: 1:1
WEIGHT: 0.520 Lbs.
SHEET 1 OF 1
4X $\phi .266$ THRU ALL
$\sqrt{\phi .507 \times 100^\circ}$

2X $\phi .150 \pm .500$

UNLESS OTHERWISE SPECIFIED:
SCALE: 1:2  WEIGHT: 1.159 Lbs.
DESCRIPTION:
A  SIZE
6061 Aluminum  MAT/ERIAL
N/A  FINISH
A  DO NOT SCALE DRAWING
PAPER REGISTRATION

DRAWN BY: George Chiu

TITLE:
Platen Registration

UNIT MEASUREMENT:
INCHES

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: $\pm 0.1$
THREE PLACE DECIMAL: $\pm 0.001$

MATERIAL
6061 Aluminum

FINISH
N/A

SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ±0.001
UNIT MEASUREMENT:
INCHES
MATERIAL
6061 Aluminum
FINISH
N/A
DO NOT SCALE DRAWING

DRAWN BY: George Chiu

TITLE:
Platen

SIZE | DESCRIPTION:
--- | ---
A | Platen Bracket

SCALE: 1:4  WEIGHT: 3.203 Lbs  SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ±0.001
UNIT MEASUREMENT:
INCHES

MATERIAL
6061 Aluminum

DRAWN BY: George Chiu

TITLE:
Roller Arm

SIZE DESCRIPTION:
A Roller Arm

SCALE: 1:2 WEIGHT: 0.112 Lbs.

DO NOT SCALE DRAWING
Roller Pivot

Roller Arm Connectors

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ±0.001
UNIT MEASUREMENT: INCHES
MATERIAL: 6061 Aluminum
FINISH: N/A

DRAWN BY: George Chiu

SIZE | DESCRIPTION
--- | ---
A | Roller Arm Connectors

SCALE: 2:1 | WEIGHT: 0.652 Lbs.

DO NOT SCALE DRAWING

SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ± 0.001

UNIT MEASUREMENT:
INCHES

MATERIAL
6061 Aluminum

FINISH
N/A

DO NOT SCALE DRAWING

DRAWN BY: George Chiu

TITLE:
Spring Offset

DESCRIPTION:
Mount for Ink Tray Rotation Spring

SIZE
A

SCALE: 2:1
WEIGHT: 0.010 Lbs.

SHEET 1 OF 1

DRAWING

1/4-20 UNC

Φ .201 ⊥ .500

Φ .250

Φ .500

.125

.700

.500

2

3

4

5
Gripper Clips

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ±0.001

SCALE: 1:1
WEIGHT:

DO NOT SCALE DRAWING
FINISH

DRAWN BY: George Chiu
Paper Clamp

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0.1
THREE PLACE DECIMAL: ± 0.001
UNIT MEASUREMENT:
INCHES
MATERIAL:
6061 Aluminum
FINISH:
N/A

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SIZE
DESCRIPTION:
A
Paper Clamp

SCALE: 1:1
WEIGHT: 0.016 lbs.
SHEET 1 OF 1